



RoHS compliant

Features

- Ceramic brazing sealed technology guarantees no risk of arc leaking and ensures no fire or explosion.
- Filled with gas (mostly hydrogen) to effectively prevent the oxidation burnt when exposed to electricity; the contact resistance is low and stable, and the parts exposed to electricity can meet IP67 protection level.
- Carrying current 40A continuously at 85°C.
- Insulation resistance is 1000MΩ(1000 VDC), and dielectric strength between the coil and contacts is 4kV, which meets the requirements of IEC 60664-1.
- No specific polarity requirements for the connection

CONTACT DATA

| | | |
|---------------------------------|--|--|
| Contact arrangement | 1 Form A | |
| Contact resistance | ≤3mΩ(at 40A) | |
| Contact rating | 40A | |
| Mechanical endurance | 2x10 ⁵ ops | |
| | Type 450V | Type 750V |
| Max. switching voltage | 1000 VDC | 1000 VDC |
| Max. breaking current | 400A(300 VDC)1op | 400A(300 VDC)1op |
| Max. switching power | 36kW | 60kW |
| Electrical endurance 1) | Switching: 2×10 ⁴ ops (450 VDC,40A) | Switching: 1×10 ³ ops (750 VDC,40A) |
| | Making: 7.5×10 ⁴ ops (450 VDC,40A) | Making: 7.5×10 ⁴ ops (750 VDC,40A) |
| Current carrying 2) capacity | 40A:Cont. | |
| | 60A:1h | |
| | 80A:20min | |
| | 160A:30s | |
| | 320A:2s | |
| | 400A:0.6s | |

Notes: 1) Unless otherwise specified, the temperature of electrical endurance is at 23°C and the on-off ratio is 0.6s:5.4s.

The coil was not connected to the surge suppression device during the test. Please note that the use of a well-connected diode will greatly increase the release time of the relay, resulting in a reduced lifetime.

2) Ambient temperature is at 85°C and cross section area of wire is 10mm² min. See Fig. Endurance Capacity Curve for more information.

COIL

23°C

| Rated Voltage VDC | Pick-up Voltage VDC | Drop-out Voltage VDC | Coil power W |
|-------------------|---------------------|----------------------|--------------|
| 12 | ≤9 | ≥1 | 3 |
| 24 | ≤18 | ≥2 | 3 |

CHARACTERISTICS

| | | |
|-------------------------------|---------------------------------|---------------------|
| Insulation resistance | 1000MΩ (1000 VDC) | |
| Dielectric strength | Between coil & contacts | 4000 VAC 1min |
| | Between open contacts | 3000 VAC 1min |
| Operate time (at rated volt.) | ≤30ms | |
| Release time (at rated volt.) | ≤10ms | |
| Shock resistance | Functional | 196m/s ² |
| | Destructive | 490m/s ² |
| Vibration resistance | 10Hz ~ 500Hz 49m/s ² | |
| Humidity | 5% ~ 85% RH | |
| Ambient temperature | -40°C ~ 85°C | |
| Load terminal structure | M4 screw terminal female | |
| Unit weight | Approx.160g | |
| Outline Dimensions | 67.0x32.6x47.0mm | |

Notes:The above values are the initial values measured at room temperature.



HONGFA RELAY

ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED

2021 Rev. 1.00

ORDERING INFORMATION

| | | | | | | | | | | | |
|----------------------------|---|---|------|------|-----|----|---|---|---|----|-------|
| Type | HFE82 | V | -40/ | 750- | 12- | H- | L | 5 | J | -1 | (XXX) |
| Application | V: Vehicle | | | | | | | | | | |
| Contact rating | 40: 40A | | | | | | | | | | |
| Load voltage | Nil:450 VDC 750:750 VDC | | | | | | | | | | |
| Coil voltage | 12: 12 VDC 24: 24 VDC | | | | | | | | | | |
| Contact arrangement | H: 1 Form A | | | | | | | | | | |
| Coil terminal structure | L: Lead wire | | | | | | | | | | |
| Load terminal structure | 5: Screw terminal female | | | | | | | | | | |
| Base structure | J: Layout base without mounting boss | | | | | | | | | | |
| Coil characteristic | 1: Single coil | | | | | | | | | | |
| Special code ¹⁾ | XXX: Customer special requirement Nil: Standard | | | | | | | | | | |

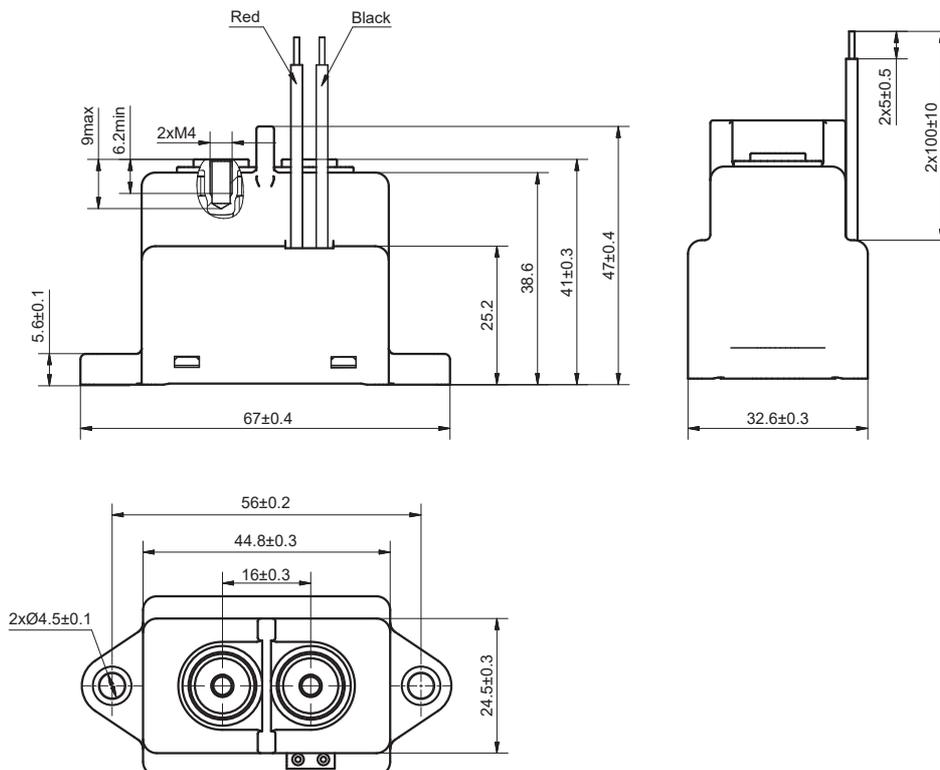
Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, MOUNTING HOLE, TERMINAL ARRANGEMENT

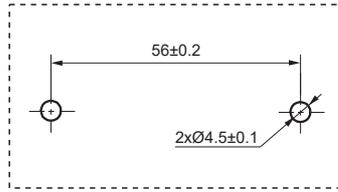
Unit: mm

Outline Dimensions

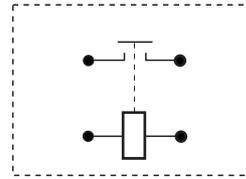
HFE80V-40/XXX-XX-H-L5J1



Mounting Hole



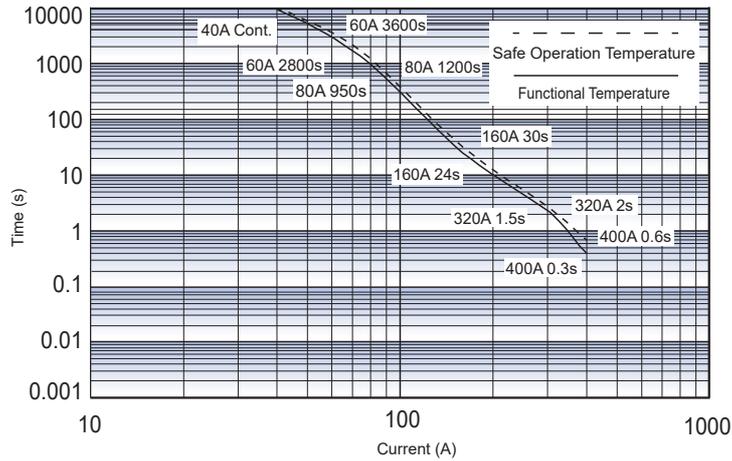
Terminal Arrangement



Note: No polarity on the load and coil sides.

CHARACTERISTIC CURVES

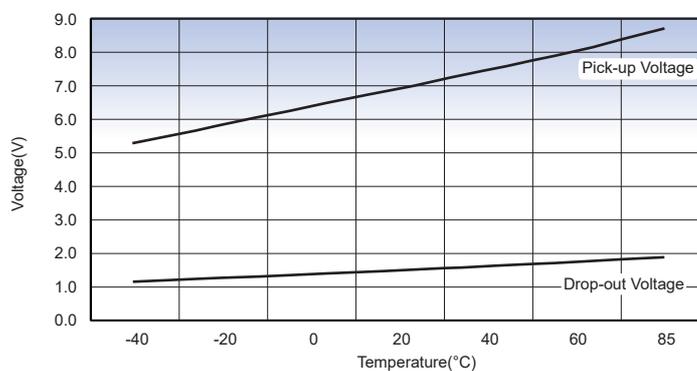
Endurance Capacity Curve



Notes:

1. The upper limit of safe operation temperature and functional temperature are set for 180°C and 130°C respectively.
2. To maintain the maximum long-term operating performance, absolute temperature should not exceed 130°C.
3. The data above is measured at the environment temperature 85°C with cross section area of wire $\geq 10\text{mm}^2$.
4. When the current is $\geq 400\text{A}$, the relay is likely to weld.

Pick-up Voltage / Drop-out Voltage Curve



CAUTIONS

1. In case of loosening, please use washer when install the relay with M4 screw, and the torque within 2N·m to 3N·m, The screw tightening torque at terminals shall be within 2N·m to 3N·m. The torque beyond the range may cause damage.

| Mounting for load terminal | | | | Relay mounting | |
|----------------------------|--------------------|-----------------------------|-----------------------------|----------------|--------------------|
| Mounting way | Torque requirement | Hole dia. of copper bus bar | Thickness of copper bus bar | Mounting way | Torque requirement |
| M4 Screw | 2N·m~3N·m | Ø4.0mm~Ø4.5mm | 1mm~2mm | M4 Screw | 2N·m ~ 3N·m |

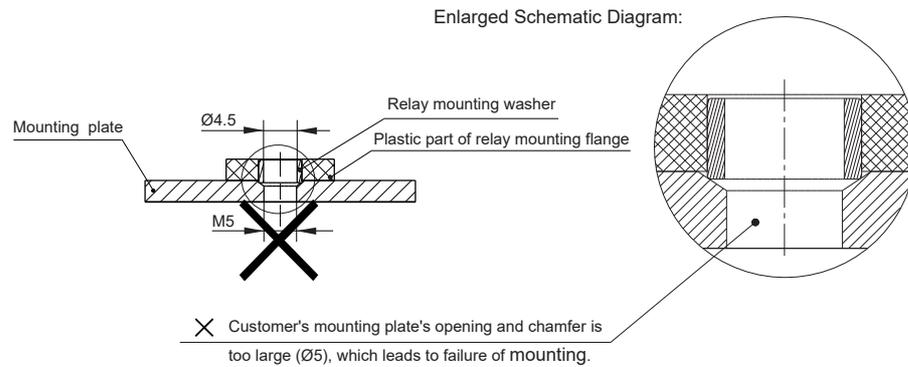
2. Be careful that oils and foreign matter do not stick to the main terminal part and please use the wire with min. cross section area 10mm² min, otherwise the terminal parts may have abnormal heating.

3. The recommended thickness of copper bus-bar is 1mm to 2mm, otherwise it may cause screw loose or can not guarantee a tight mounting.

4. Cautions of relay mounting:

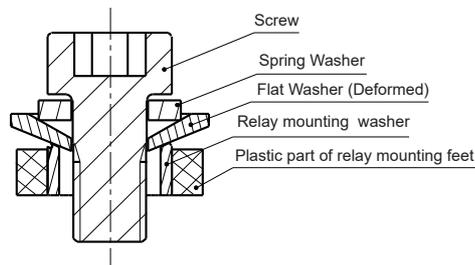
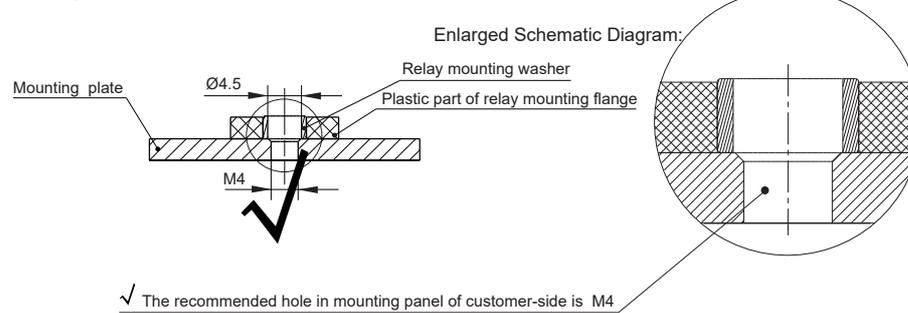
Unrecommended method

The hole of mounting plate at customer-side is too large.



Recommended method

The hole in mounting plate at customer-side is M4



When use M4 screw, the thickness and strength of the washer needs to be guaranteed or it may deform and burst the cover.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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