



RoHS compliant

### Features

- Ceramic brazing sealed technology guarantees no risk of arc leaking and ensures no fire or explosion.
- Filled with gas ( mostly hydrogen) to effectively prevent the oxidation burnt when exposed to electricity; the contact resistance is low and stable, and the parts exposed to electricity can meet IP67 protection level.
- Carrying current 200A continuously at 85°C.
- Insulation resistance is 1000MΩ(1000 VDC), and dielectric strength between the coil and contacts is 4kV, which meets the requirements of IEC 60664-1.

### CONTACT DATA

Contact arrangement	1 Form A
Contact resistance	≤0.5mΩ(at 200A)
Contact rating	200A
Mechanical endurance	2x10 <sup>5</sup> ops
Max. switching voltage	750 VDC
Max. breaking current	2000A(450 VDC) 1op
Max. switching power	180kW
Electrical endurance 1)	Making:2x10 <sup>4</sup> ops (37.5VDC,C=1100μf, Inrush400A, Steady 200A)
	Switching:1x10 <sup>3</sup> ops (450 VDC, 200A)
	Switching:500ops (750 VDC, 200A)
	Breaking:1op (450 VDC, 2000A)
Current carrying 2) capacity	200A:Cont.
	250A:15min
	320A:5min
	600A:30s
	900A:10s

Notes: 1) Unless otherwise specified, the temperature of electrical endurance is at 23°C and the on-off ratio is 0.6s:5.4s.

The coil was not connected to the surge suppression device during the test. Please note that the use of a well-connected diode will greatly increase the release time of the relay, resulting in a reduced lifetime.

2) Ambient temperature is at 85°C and cross section area of wire is 60mm<sup>2</sup> min. See Fig. Endurance Capacity Curve for more information.

### COIL

23°C

Rated Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Coil power W
12	≤9	≥1	6
24	≤18	≥2	6

### CHARACTERISTICS

Insulation resistance		1000MΩ (1000 VDC)
Dielectric strength	Between coil & contacts	4000 VAC 1min
	Between open contacts	3000 VAC 1min
Operate time (at rated volt.)		≤30ms
Release time (at rated volt.)		≤10ms
Shock resistance	Functional	196m/s <sup>2</sup>
	Destructive	490m/s <sup>2</sup>
Vibration resistance		10Hz ~ 500Hz 49m/s <sup>2</sup>
Humidity		5% ~ 85% RH
Ambient temperature		-40°C~85°C
Load terminal structure		M6 screw terminal female
Unit weight		Approx.330g
Outline Dimensions		81.0x39.0x70.0mm 81.7x39.5x69.6mm

Notes:The above values are the initial values measured at room temperature.



HONGFA RELAY

ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED

2021 Rev. 1.00

## ORDERING INFORMATION

Type	HFE82	V	-200	B/		12-	H	C	5	Y	(XXX)
Application	V: Vehicle										
Contact rating	200: 200A										
Series breakdown	B: B series										
Load voltage	Nil: 450VDC										
Coil voltage	12: 12VDC 24: 24VDC										
Contact arrangement	H: 1 Form A										
Coil terminal structure	C: Connector										
Load terminal structure	5: Screw terminal female										
Mounting	Nil: Vertical mounting Y: Horizontal mounting										
Special code <sup>1)</sup>	XXX: Customer special requirement Nil: Standard										

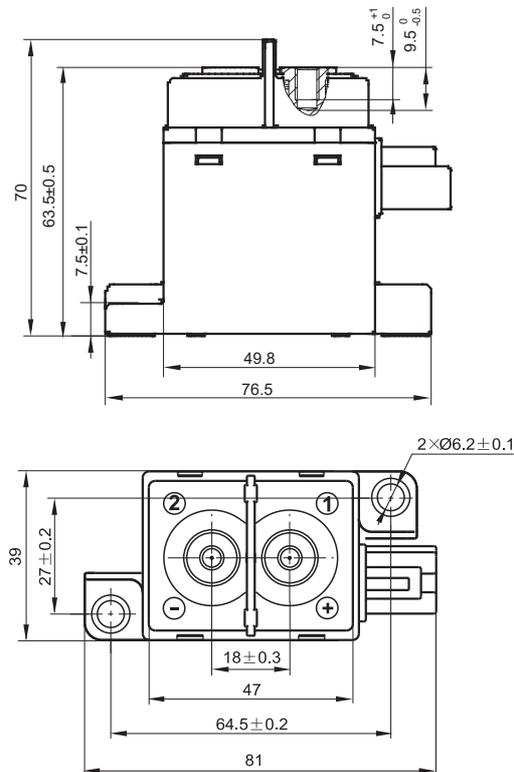
Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

## OUTLINE DIMENSIONS, MOUNTING HOLE, TERMINAL ARRANGEMENT

Unit: mm

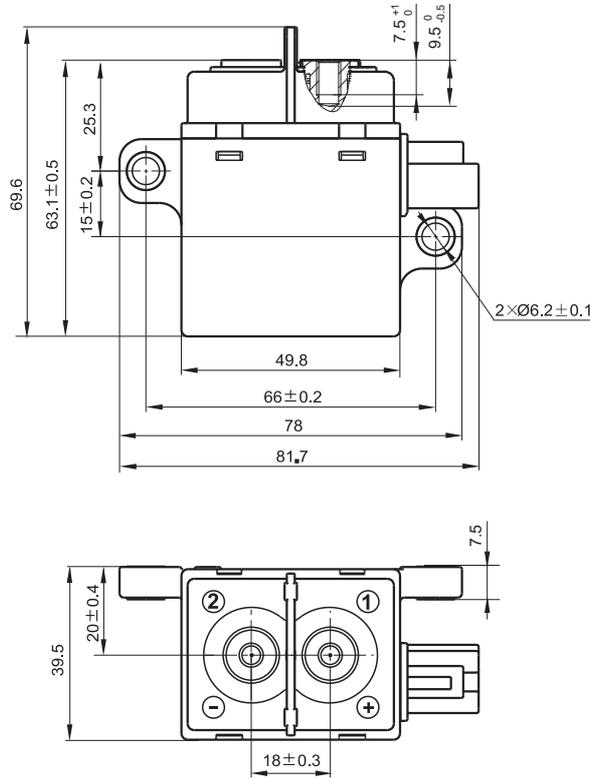
### Outline Dimensions

HFE82V-200B/XXX-XX-HC5

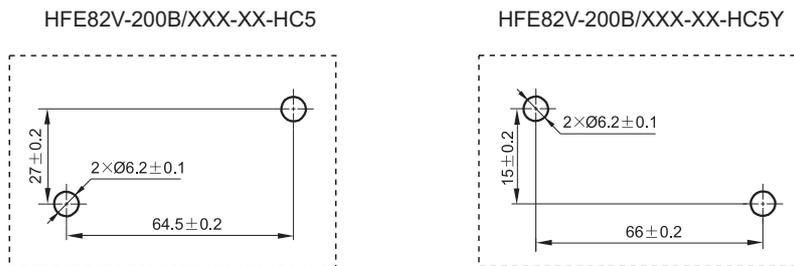


Outline Dimensions

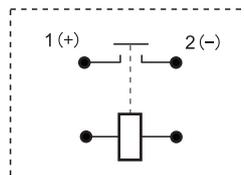
HFE82V-200B/XXX-XX-HC5Y



Mounting Hole



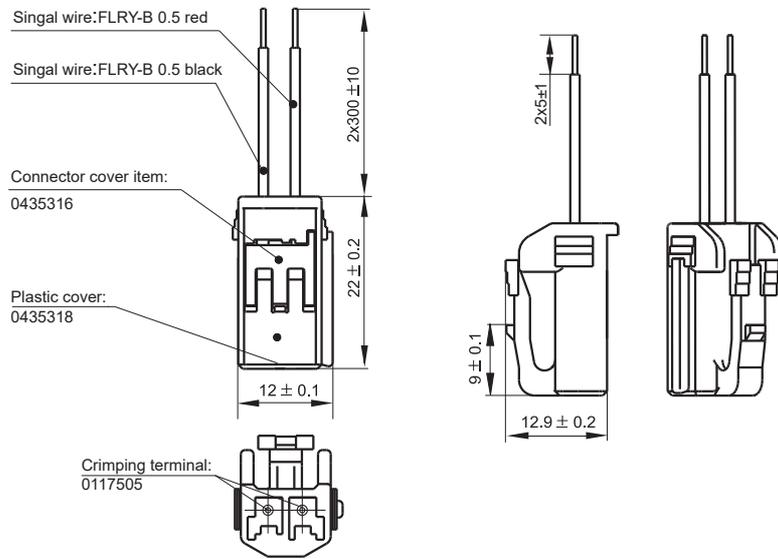
Terminal Arrangement



Note: The load side has polarity.  
No polarity on the coil side.

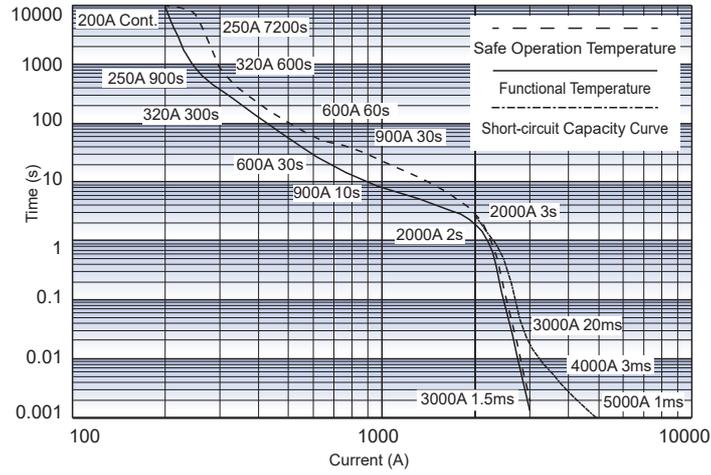
C:Connector

(Configured by customers:Tianhai 0435 series, Yazaki 7283-1020)



# CHARACTERISTIC CURVES

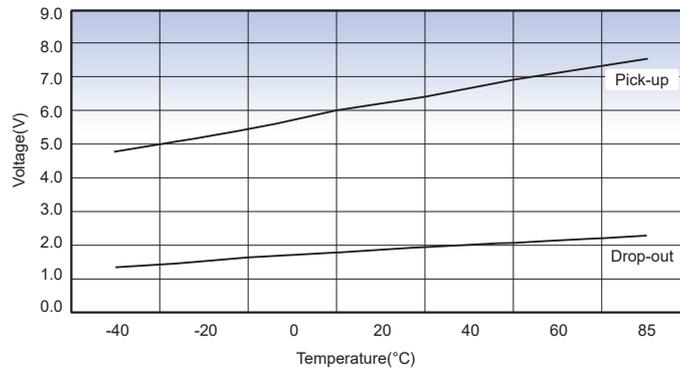
## Endurance Capacity Curve



### Notes:

1. The upper limit of safe operation temperature and functional temperature are 180°C and 130°C respectively.
2. If the product needs to be operated for a long time, the upper temperature limit should not exceed 130°C.
3. The ambient temperature is 85°C, and the cross sectional area of the wire is  $\geq 60\text{mm}^2$ .
4. When the current is  $\geq 2000\text{A}$ , the relay is likely to weld without fire or explosion.
5. The dash-dotted line is the short-circuit capacity curve of the relay. when the current is  $\geq 3000\text{A}$ , the contact may bounce without fire or explosion.

## Pick-up Voltage / Drop-out Voltage Curve



## CAUTIONS

1. In case of loosening, please use washer when mount the relay with M5 screw, and the torque within 3N·m to 4N·m, The screw tightening torque at terminals shall be within 5N·m to 6N·m. The torque beyond the range may cause damage.

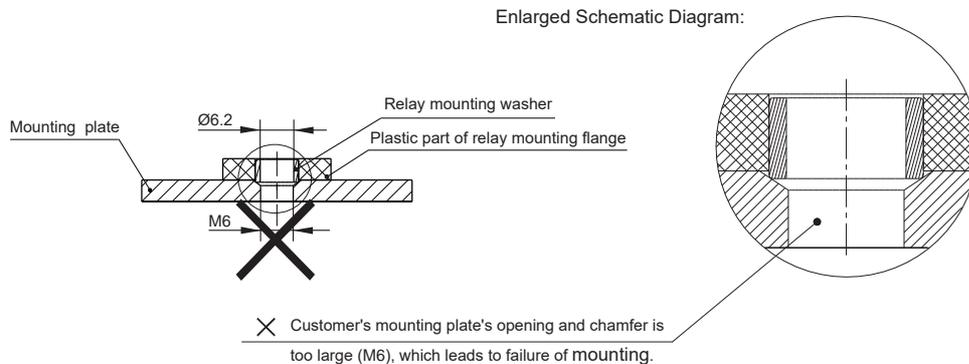
Mounting for load terminal				Relay mounting	
Mounting way	Torque requirement	Hole dia. of copper bus bar	Thickness of copper bus bar	Mounting way	Torque requirement
M6 Screw	5N·m ~ 6N·m	Ø6.0mm~Ø6.5mm	2mm~3mm	M5 Screw	3N·m ~ 4N·m

2. Be careful that oils and foreign matter do not stick to the main terminal part and please use the wire with min. cross section area 60mm<sup>2</sup>, otherwise the terminal parts may have abnormal heating.

3. Cautions of relay mounting:

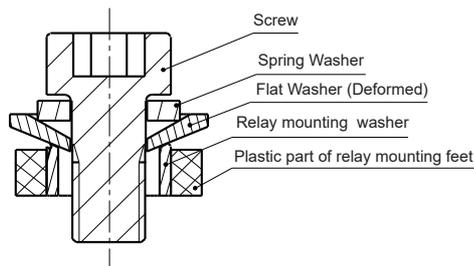
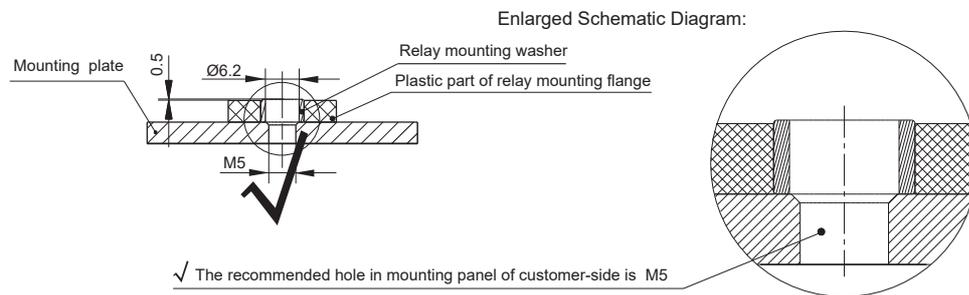
### Unrecommended method

The hole of mounting plate at customer-side is too large.



### Recommended method

The hole in mounting plate at customer-side is M5



When use M5 screw, the thickness and strength of the washer needs to be guaranteed or it may deform and burst the cover.

## Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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